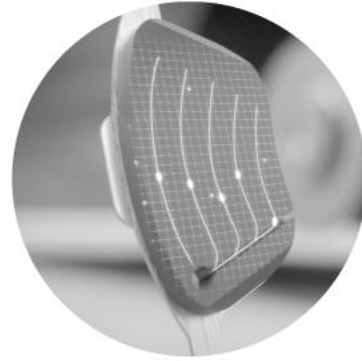
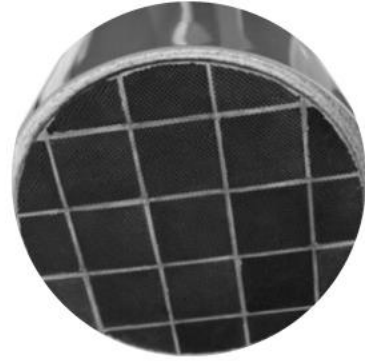


VEHICLE EMISSION RETROFIT ACTIVITIES



VERA: Vehicle Emission Retrofit Activities

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VERT Forum
19-20 March 2026, Bern

VERA

Less particles, better air quality



This project has received funding from the European Union's Horizon Europe research and innovation programme under grant agreement No 101056893

VERA Overview

- **18 partners from 10 countries**
 - Academia, R&D organizations, industry, engineering companies, fleet operator
 - Strong background on emissions & emission control technologies, environmental & health impacts
 - Ensuring access to critical infrastructure & facilities for testing, evaluation, exposure studies
- **Budget**
 - Total: 6.06 M€
 - EU contribution: 4.70 M€
- **Duration: Dec 2022 – May 2026**



VERA Structure & Objectives

	Objective 1	Objective 2	Objective 3
Detail	Develop, demonstrate and optimise tailpipe retrofit solutions for road vehicles	Develop, demonstrate and optimise brake retrofit solutions for road vehicles and metro/rail applications	Assess the overall impacts of retrofitting , better understanding of health impacts of air pollution from transport emissions, IA of retrofitting
Actions	From conceptualisation to full-scale demonstration , testing and evaluation	Development and optimisation of components, complete system testing and evaluation	Physico-chemical characterisation of exhaust and brake particles, assessment of air quality and health impacts , incentive & regulatory schemes, CBA of retrofitting
Targets	<ul style="list-style-type: none"> • >90% less particles (PN10) • Considerable NO_x reduction • NH₃ considerations • Cost ≤10% of vehicle market value 	<ul style="list-style-type: none"> • >90% reduction of PN, PM • Low cost, high adaptability • Retrofits, replacements & first installation systems 	Reduced emission impacts by retrofitting (both environmental & health), low cost of implementing retrofitting as a viable solution to improve air quality



Environmental and Health impacts, Incentives, Regulation, Cost-Benefit Analysis

Reduction of environmental impact of transport
Improvement of air, water and soil quality
Reduction of people exposure in metro network



Tailpipe Retrofits Results



VERA Tailpipe Retrofits: coated GPF and catalysts

- *3 use cases*

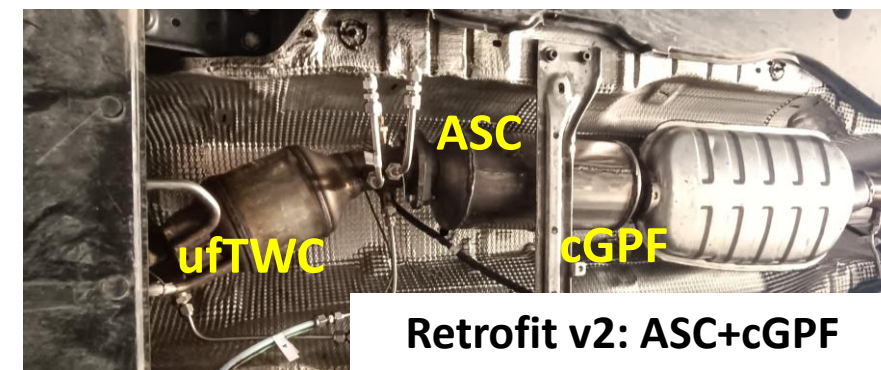
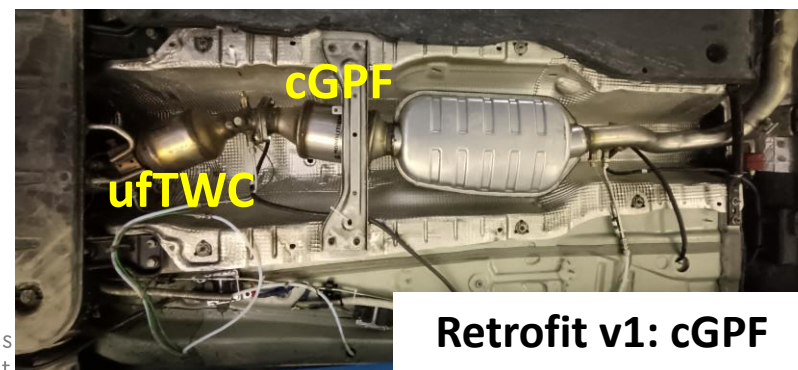
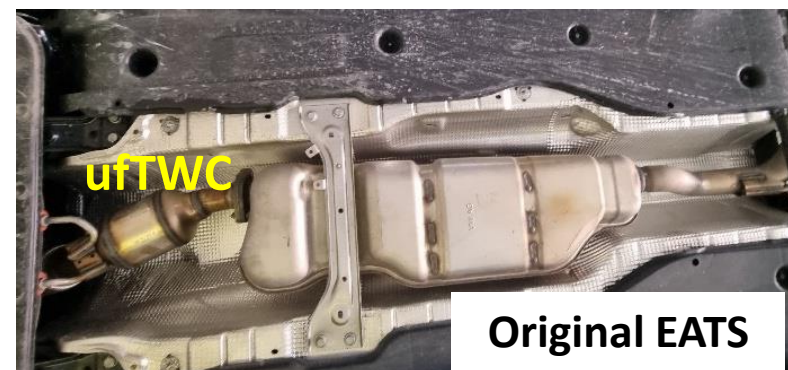
Vehicle type	Fuel & Powertrain	Emission std	Application
Passenger Car (PC)	Bi-fuel CNG/Gasoline (GDI) – SI	Euro 6d	Taxi
Light Commercial Vehicle (LCV)	Gasoline PFI – SI	Euro 6b	Delivery van
Heavy-Duty Vehicle (HDV)	CNG – SI	Euro VI	City bus

- *Innovations*

- *LDV: Cu-based coating on GPF, Prometheus catalyst by MONOLITHOS, ASC integration*
- *HDV: low PGM coated GPF by DINEX (TWC & AOC coatings), integration of LNT*

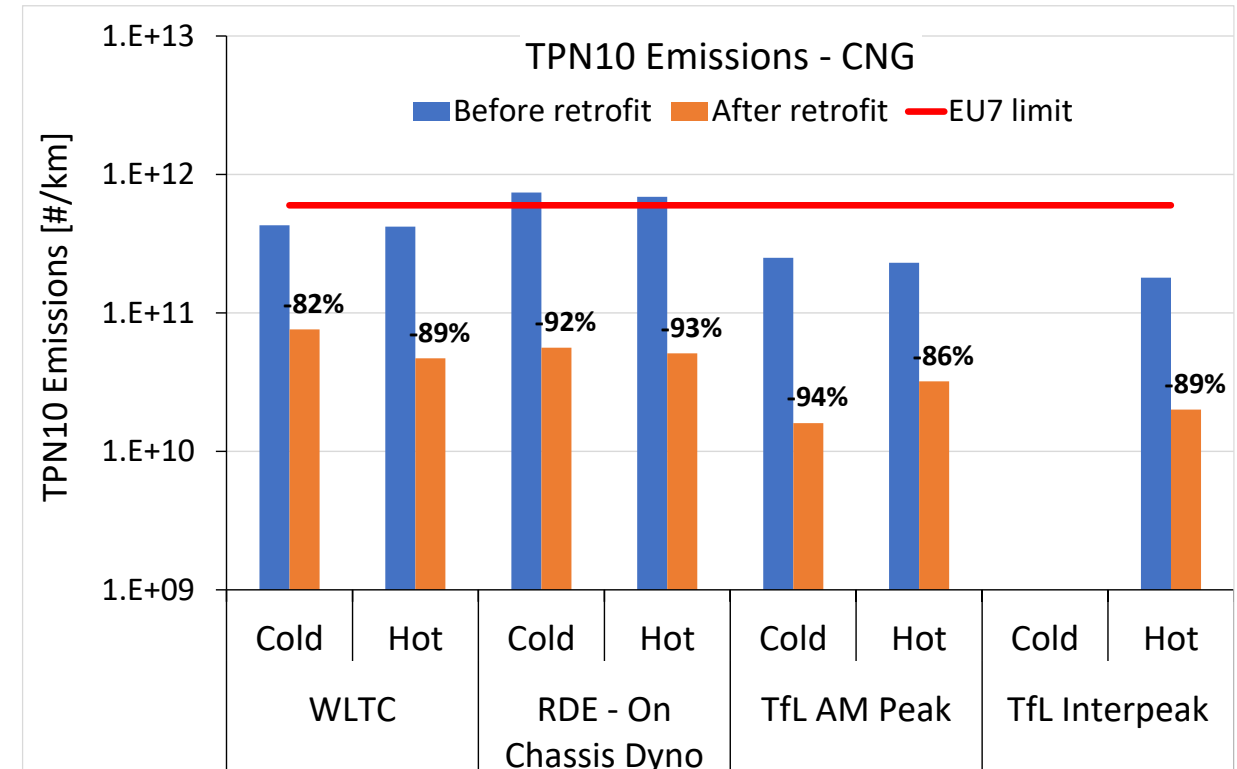
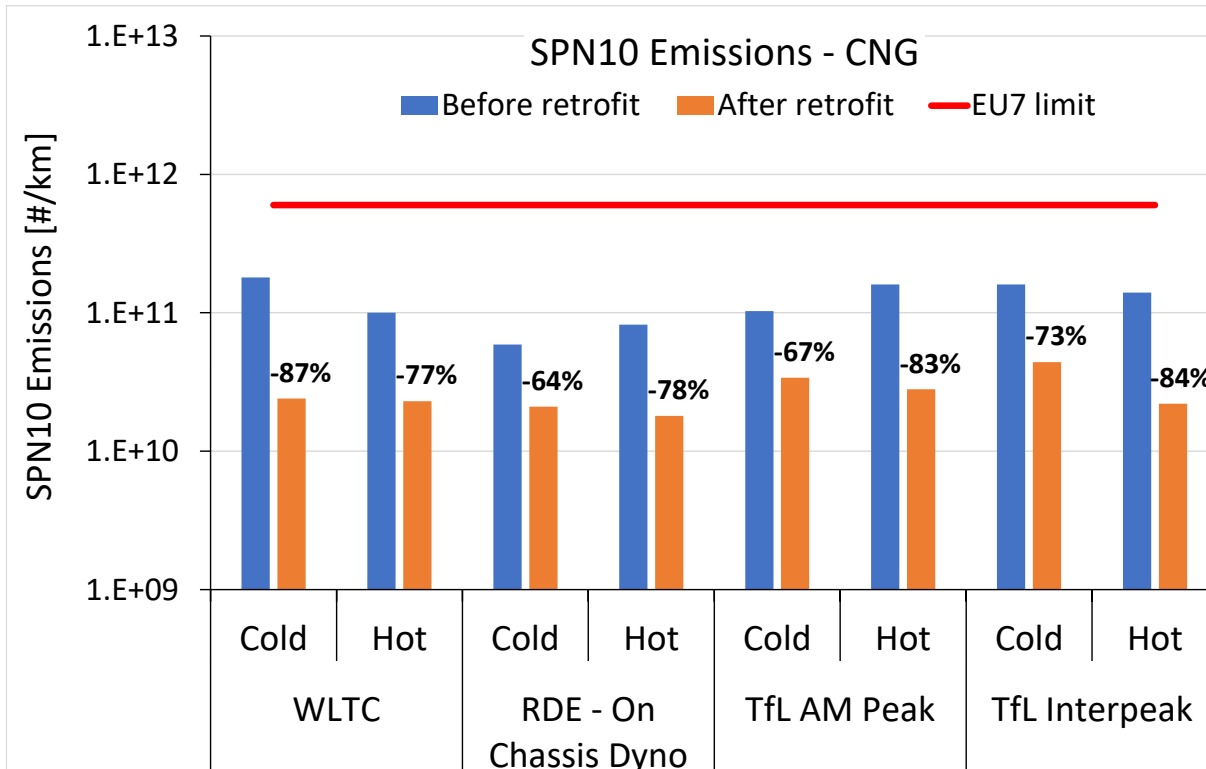
- *Development & Evaluation Methodology*

- *Small-scale testing: SGB, ETB*
- *Modelling: Filtration efficiency, pressure drop, catalytic reactivity*
- *Full-scale testing: Chassis dyno (LDV), on-road validation (LDV & HDV)*



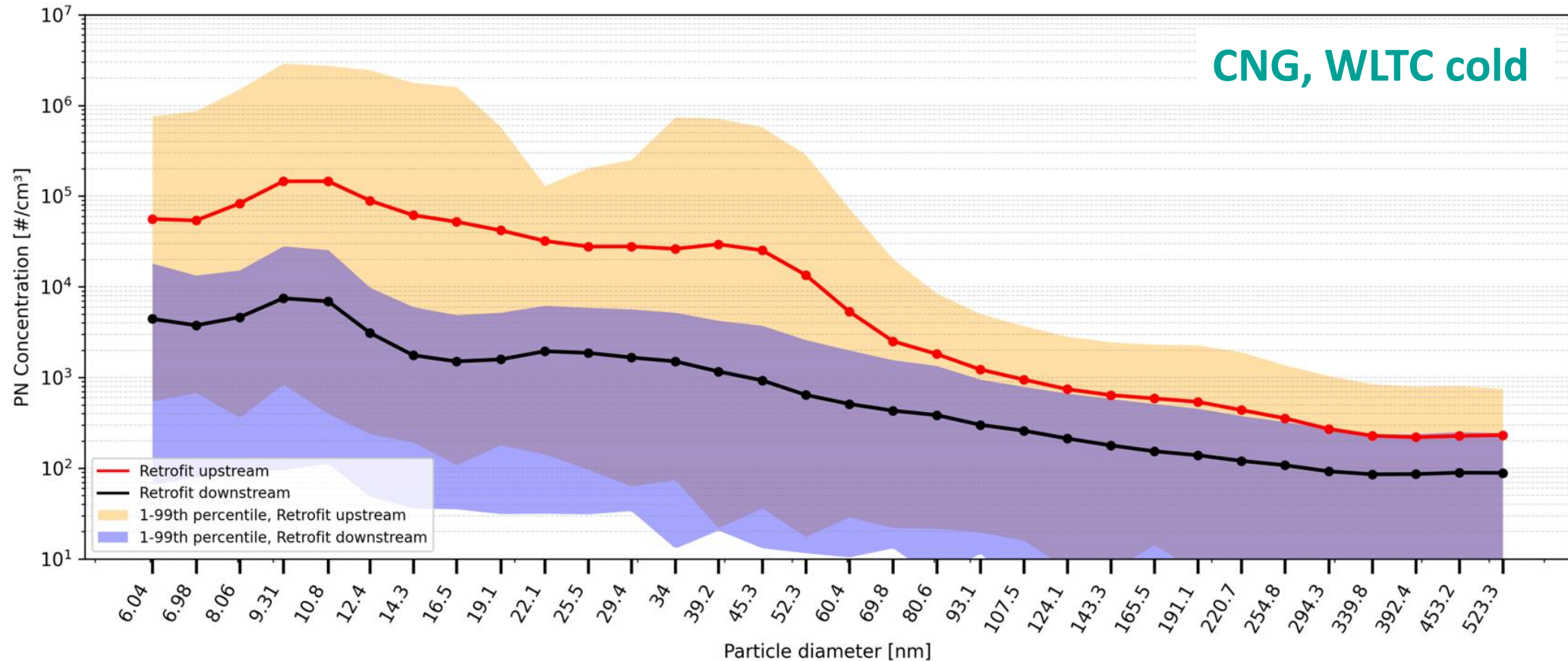
VERA Tailpipe Retrofits: particle emissions reduction [1/2]

- **PN Emissions – down to 23/10/2.5 nm both solid & total**
 - *SPN10: Below Euro 7 with CNG, exceeding the limit in urban driving with gasoline*
 - *TPN10: Higher than SPN10, above EU7 limit in many cases*
- **Filtration Efficiency**
 - *Reaching/exceeding 90% at fresh conditions – aged filter testing ongoing with first tests showing FE>95%*

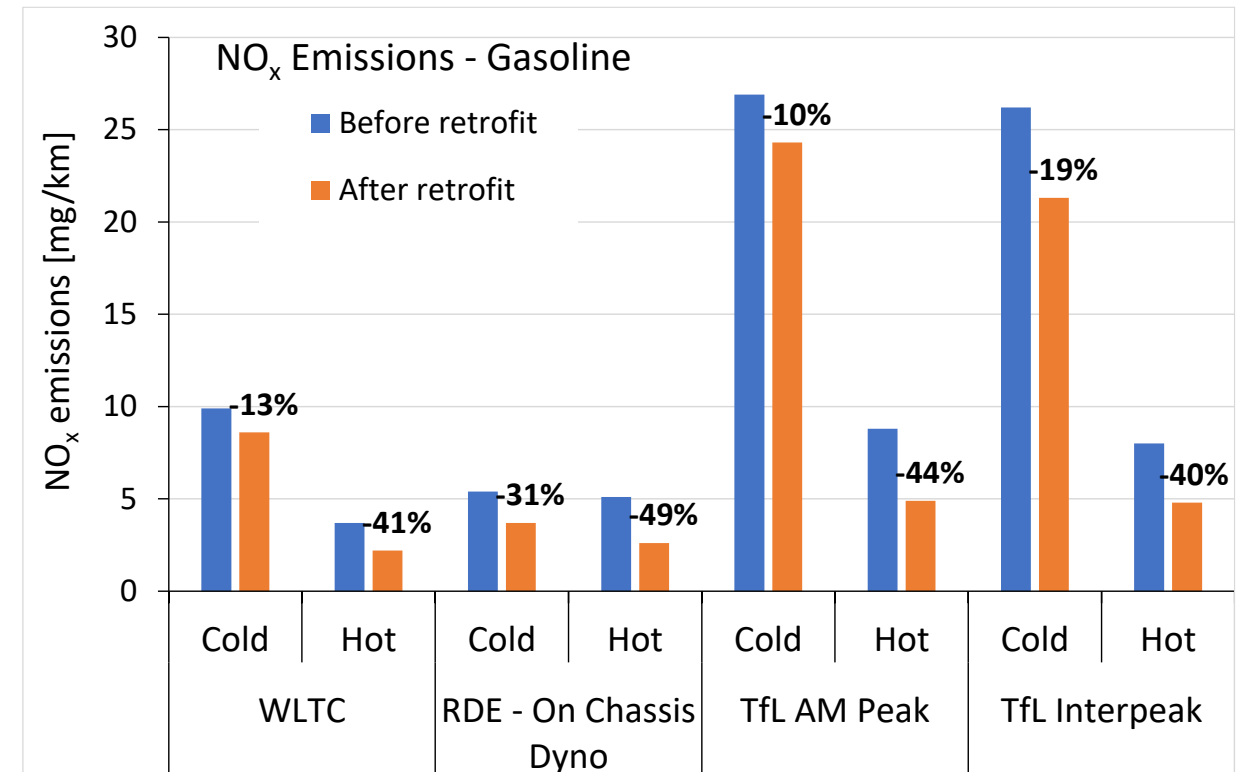
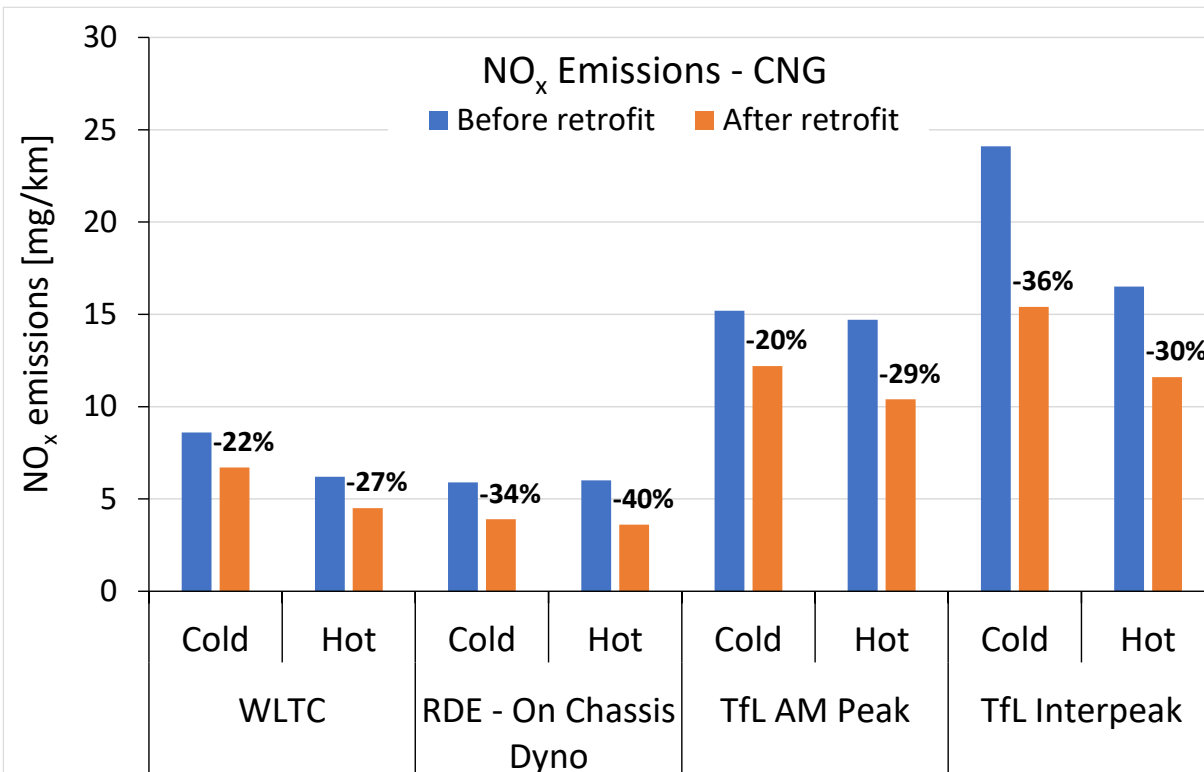


VERA Tailpipe Retrofits: particle emissions reduction [2/2]

- Bi-modal particle size distribution, increased filtration efficiency for smaller particles (<70nm)
- **No significant impact on CO₂ emissions**

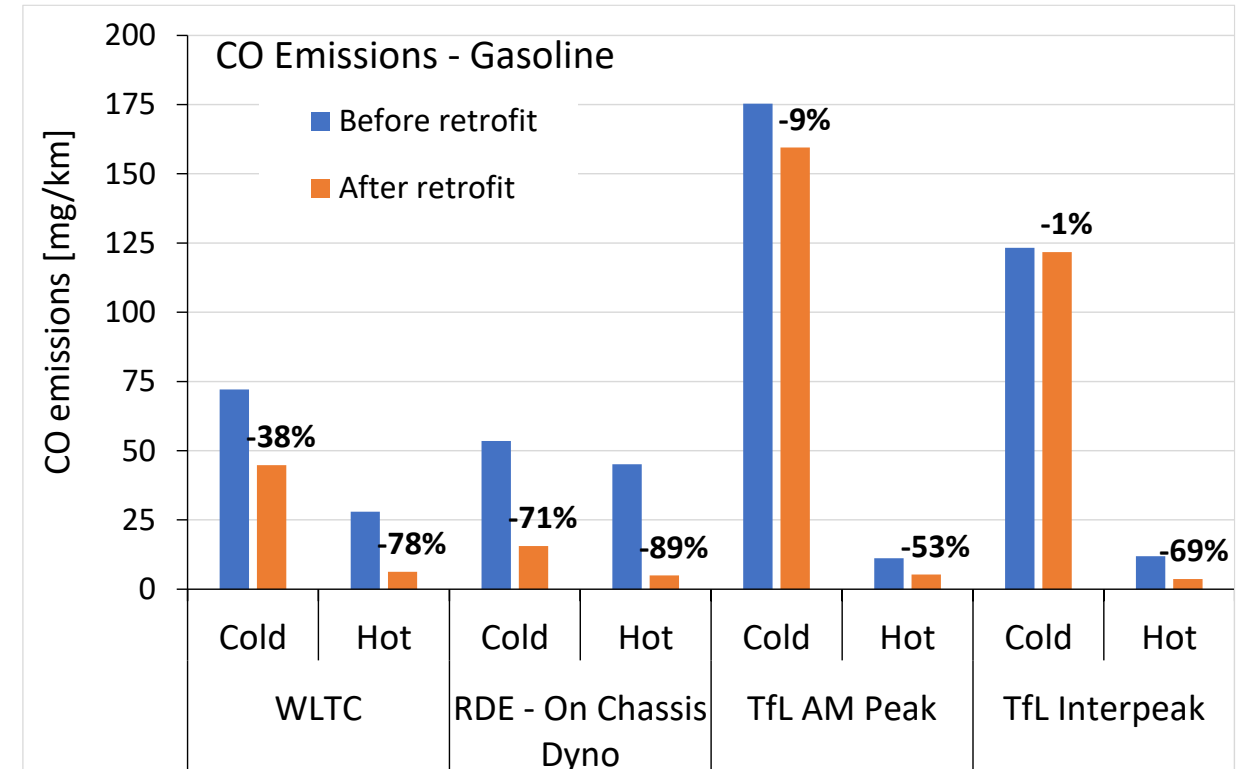
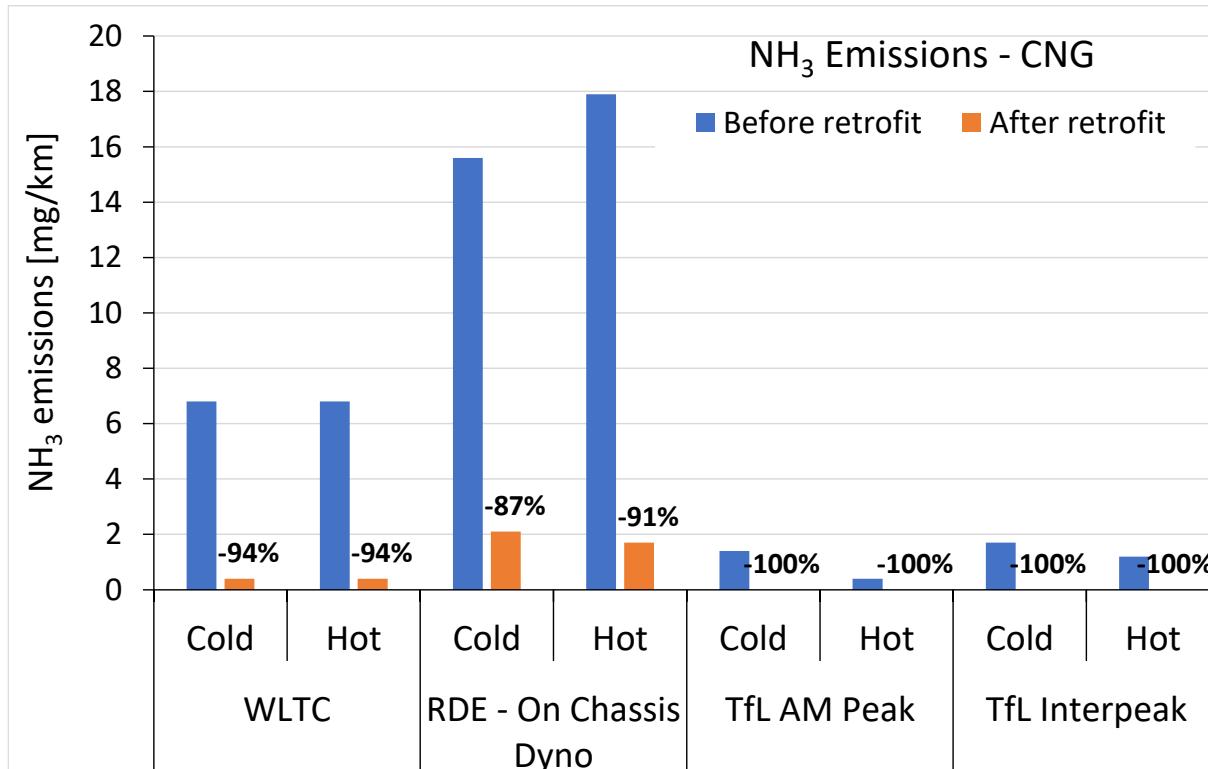


VERA Tailpipe Retrofits: gaseous pollutants [1/2]



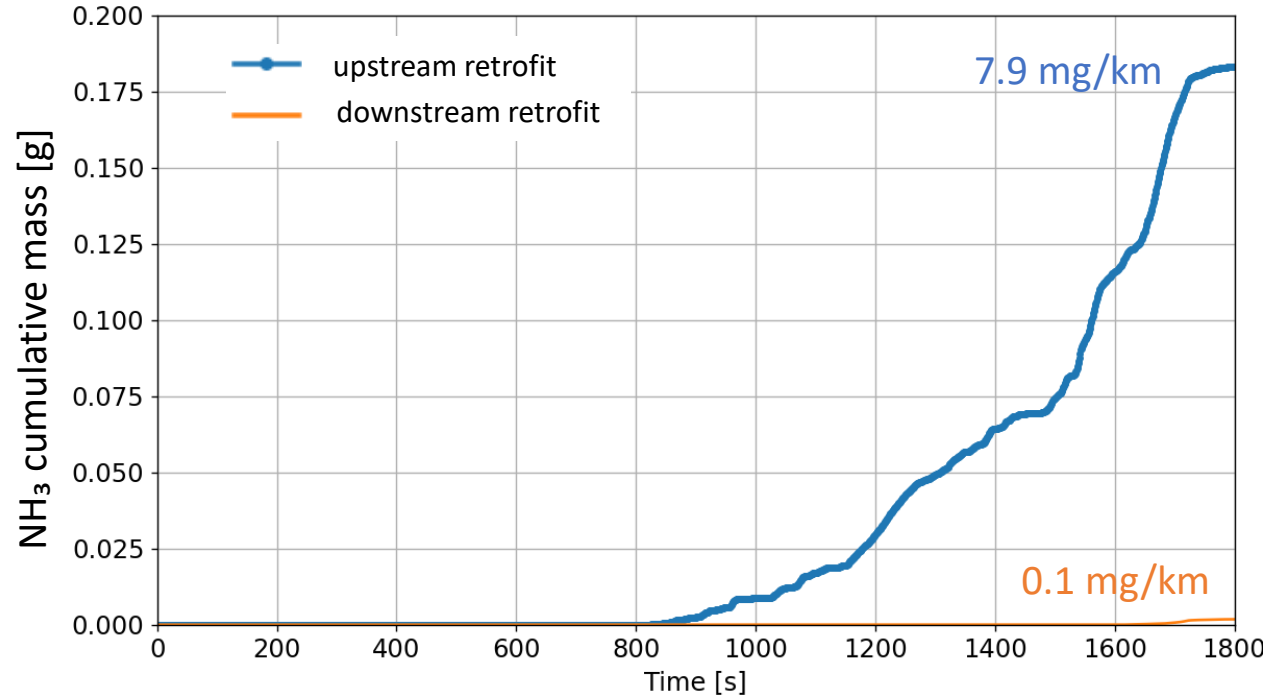
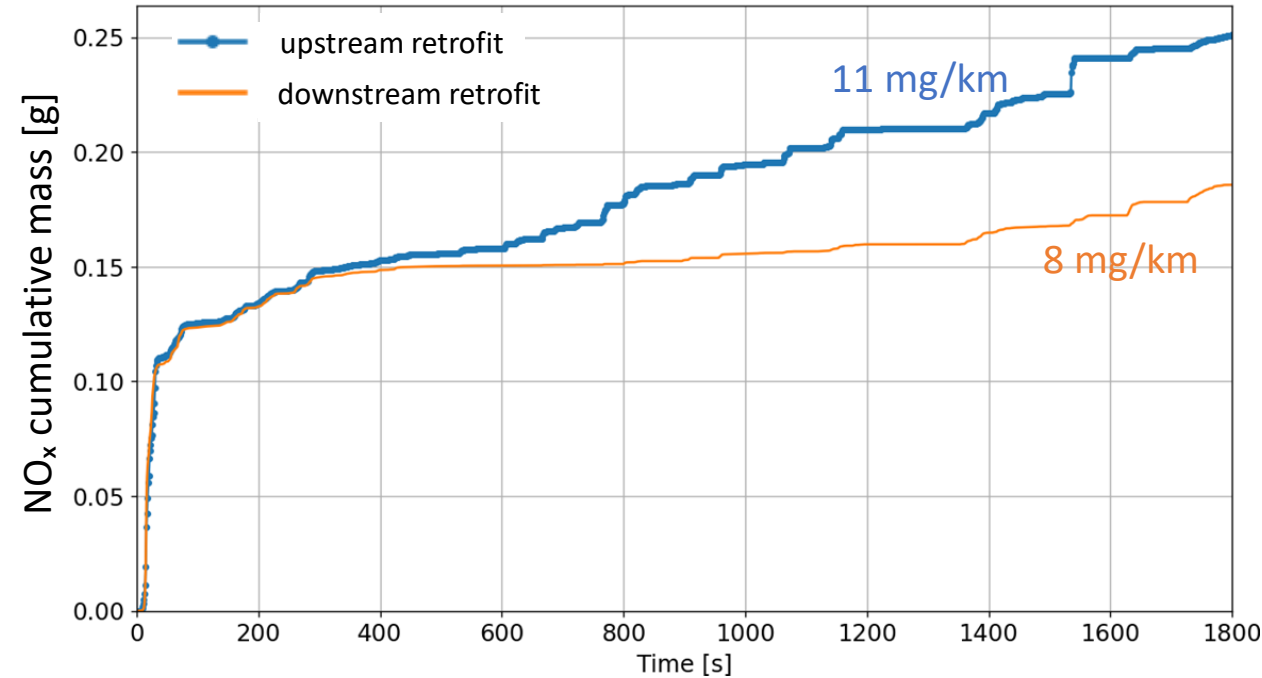
- **Consistent NO_x emissions reduction ~20-40% in all test conditions, with both CNG and gasoline**
- Higher reduction in hot-start cycles, where the system is already at high temperature (above the catalyst light-off threshold)

VERA Tailpipe Retrofits: gaseous pollutants [2/2]



- Complete elimination of NH₃ emissions, which are considerable before retrofitting in the case of CNG
- Significant reduction of CO emissions, which are higher in the case of gasoline

VERA Tailpipe Retrofits: NO_x and NH₃ emissions control



- **Very low NO_x emissions** – Euro 6d passenger car
- ~30% NO_x emissions reduction with retrofitting
- Significant reduction after catalyst light-off

- Before retrofitting: **considerable NH₃ emissions at the tailpipe of a Euro 6d passenger car**
- Complete elimination of NH₃ with retrofit system v2
- Investigation of consecutive tests did not reveal any NH₃ storage into the ASC and subsequent release

Brake Retrofits Results



VERA Brake Retrofits: discs/pads & filtration system

- **Road vehicles**

- 3 use cases: Sedan, SUV, LCV (+ simulated HDV)
- 3 retrofits:
 1. Engineered cast iron disc + tailored pad
 2. Coated disc + tailored pad
 3. Filtration system
- 3 test campaigns
 - Brake dyno: performance, NVH, emissions
 - LCV (on road): emissions
 - LCV (on road): collateral/side effects

- **Metro/rail applications**

- 2 use cases: Disc Brake (DBU), Tread Brake (TBU)
- 2 retrofits:
 1. Filtration system for DBU
 2. Filtration system for TBU
- Test campaign
 - Brake dyno: performance, emissions



Tread brake unit (TBU)



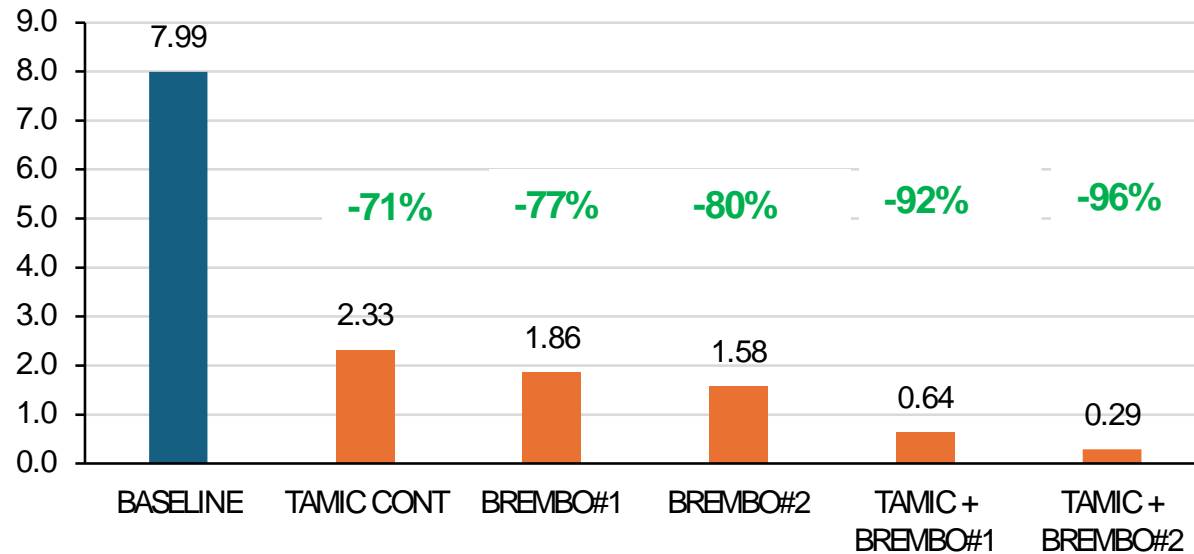
Disc brake unit (DBU)



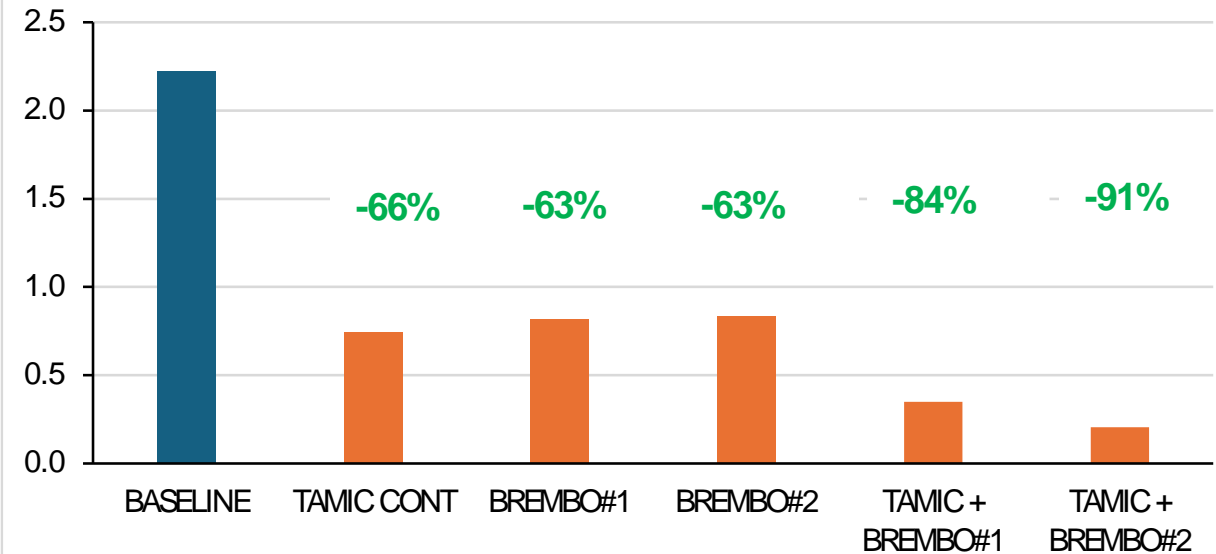
VERA Brake Retrofits: road vehicles – brake dyno testing

- Combination of technologies exceeds 90% reduction in PM10 and PM2.5
- Individual technologies achieve significant reductions

WLTP Baseline vs Retrofit solutions PM10



WLTP Baseline vs Retrofit solutions PM2.5



BREMBO#1: Engineered cast iron disc + Low Emissions friction pads

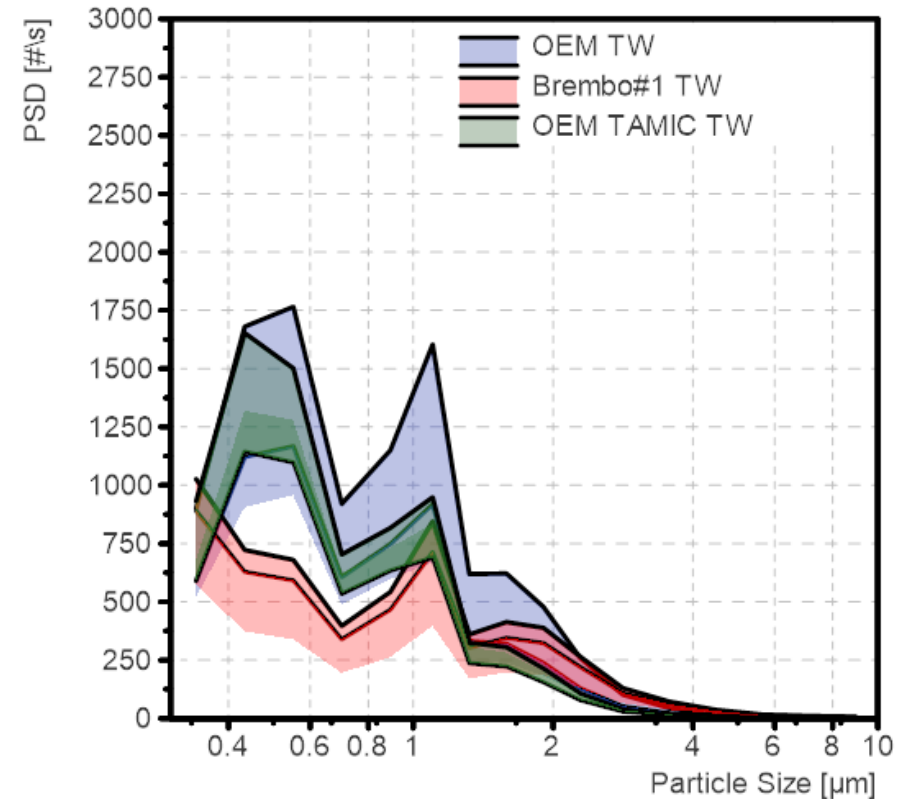
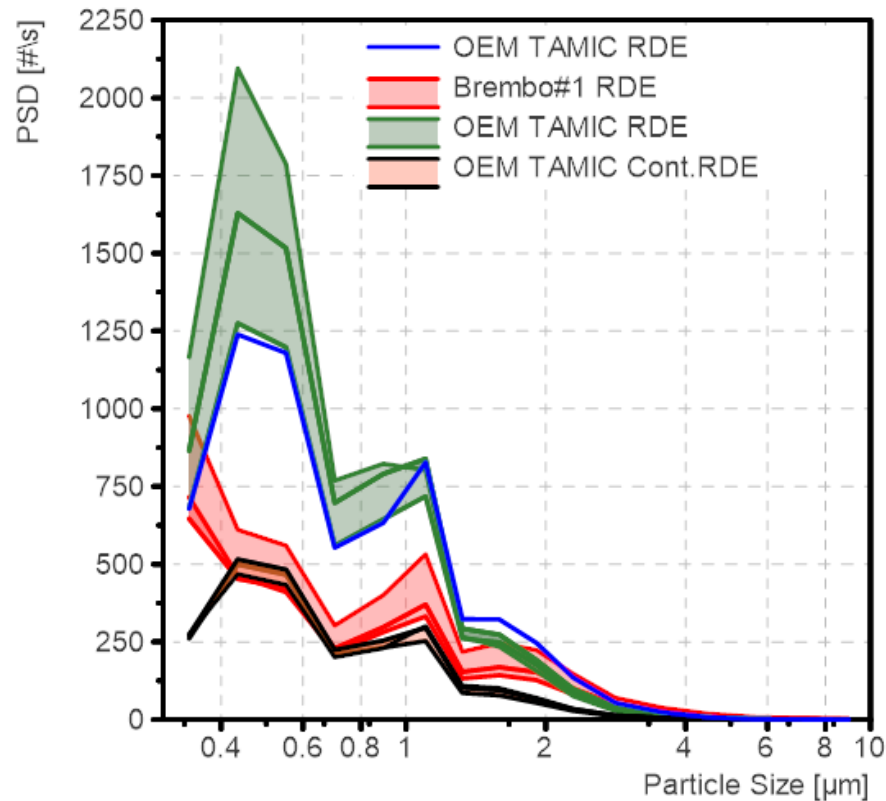
BREMBO#2: Coated Brake disc + Low metal friction material

TAMIC: Filtration system for brake particles (TALLANO)



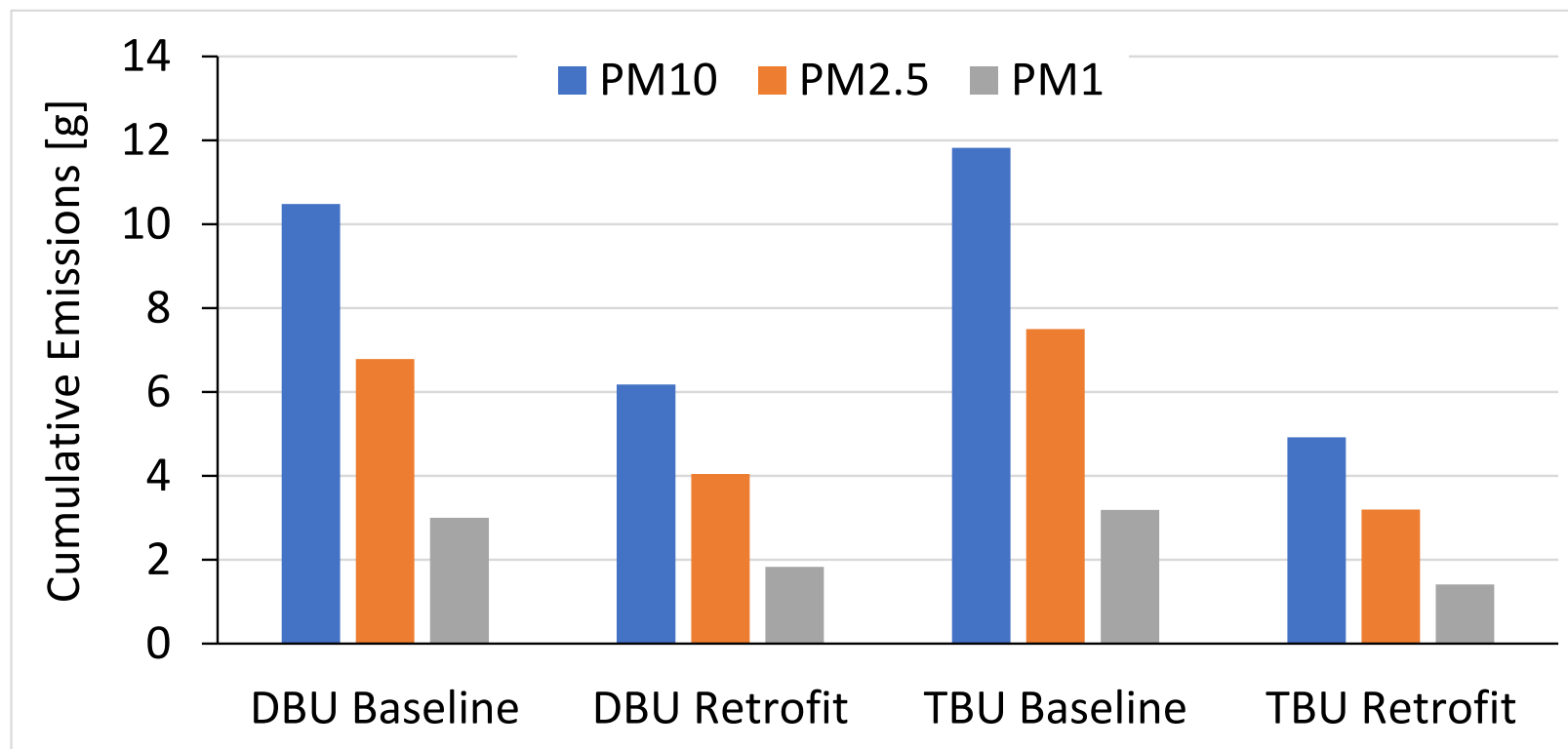
VERA Brake Retrofits: road vehicles – on-road testing

- Combination of technologies achieves high emissions reduction in real-world conditions
- Validation of lab results, differences in temperature profiles
- Significant challenges in measurement and repeatability of brake PN emissions in on-road conditions



VERA Brake Retrofits: metro/rail applications

- Smaller particles <math><1\mu\text{m}</math> are mostly emitted in both systems (DBU & TBU)
- ~40% reduction in DBU
- ~60% reduction in TBU



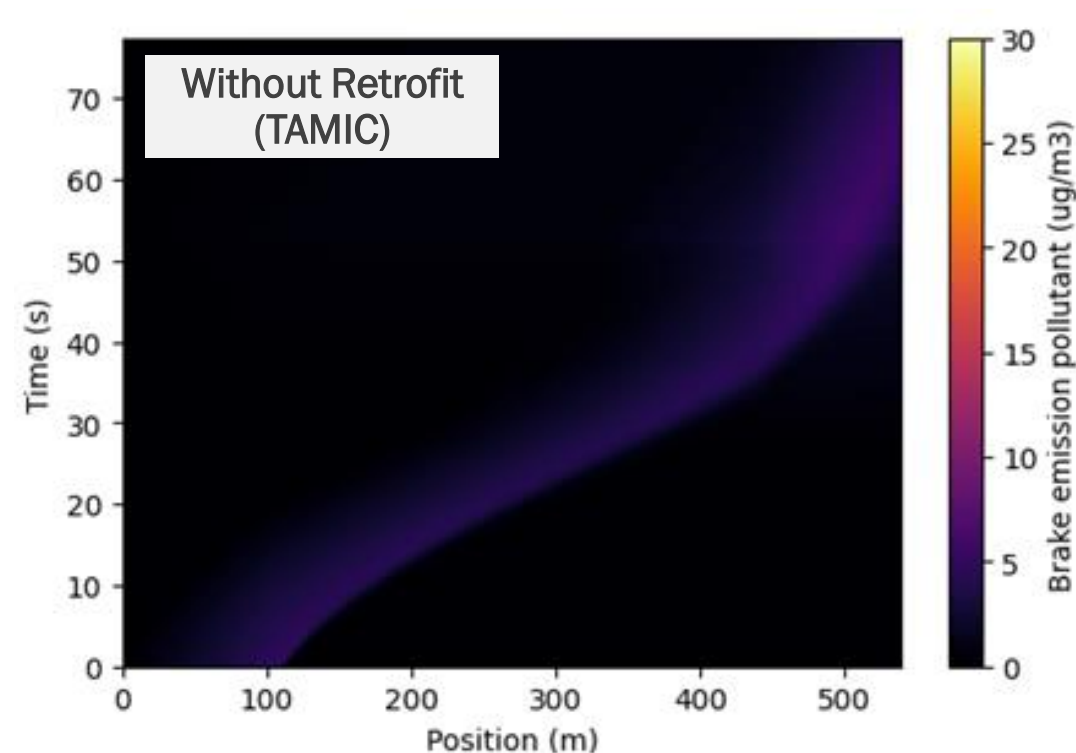
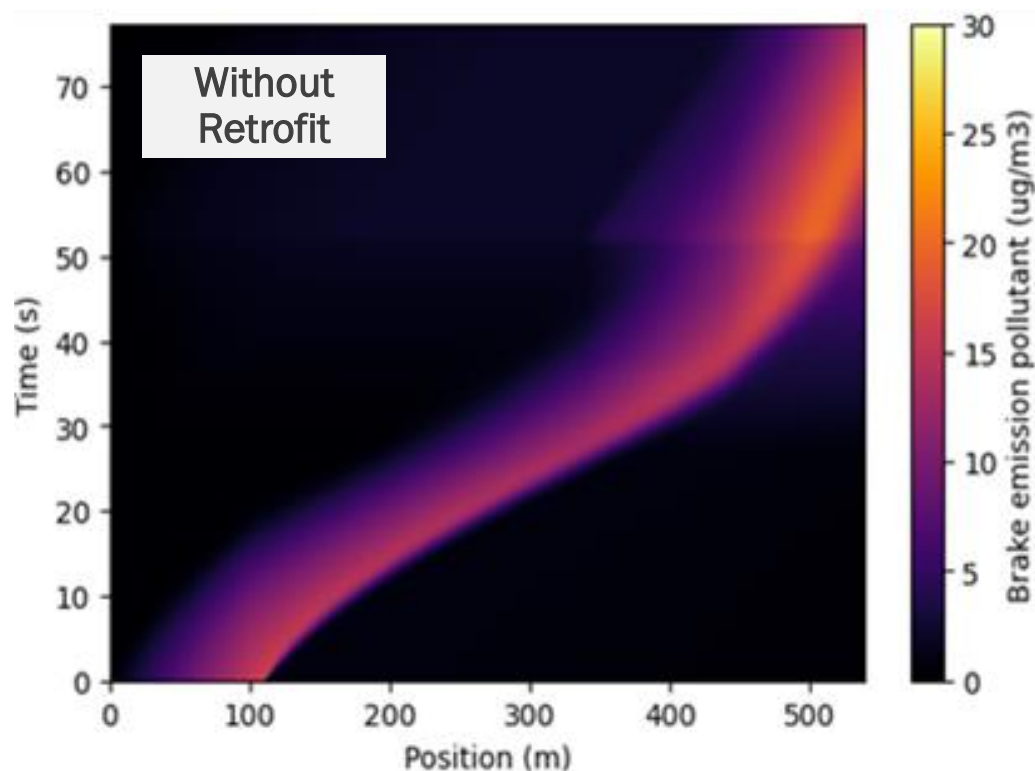
Baseline: Standard metro brake pads/blocks

Retrofit: Adapted brake pads/blocks & filtration system (TALLANO/TAMIC)



VERA Brake Retrofits: metro/rail applications

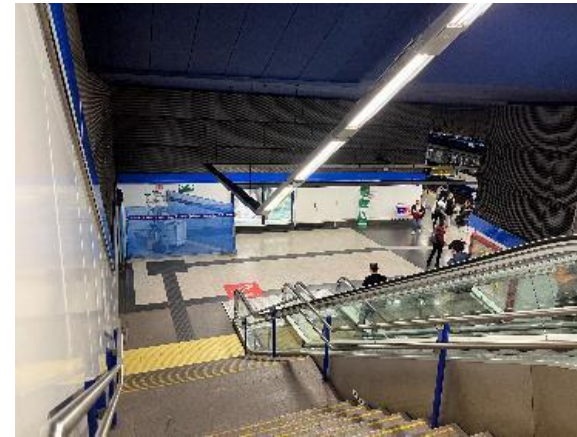
- Air Quality in Confined Environments
- Contribution of retrofit solution – filtration system to brake particle emissions and particle concentrations
- Modelling tool simulating the spatial-temporal evolution of airborne brake particle emissions within the underground tunnel/platform network



Impacts

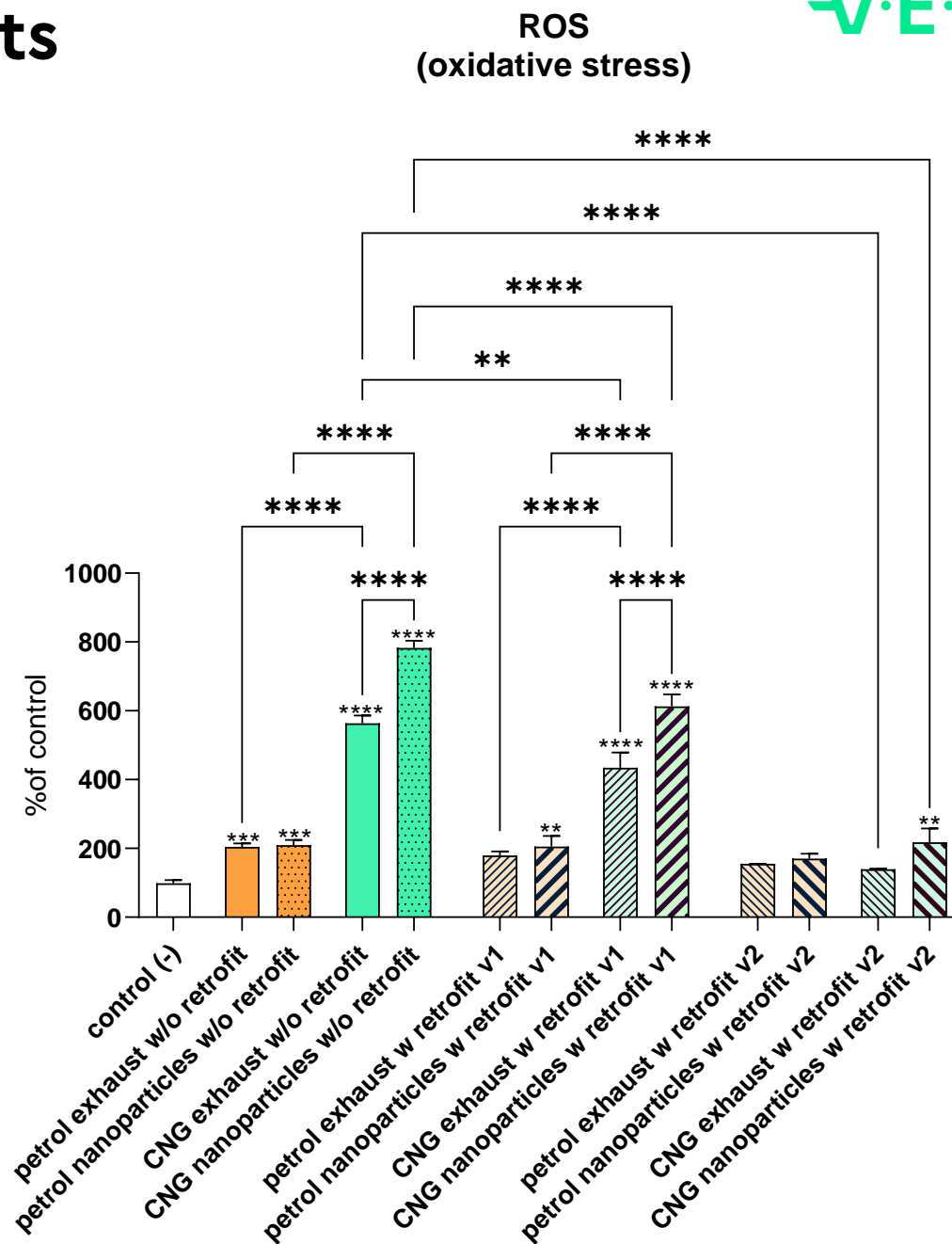


Exposure studies – Air quality impacts

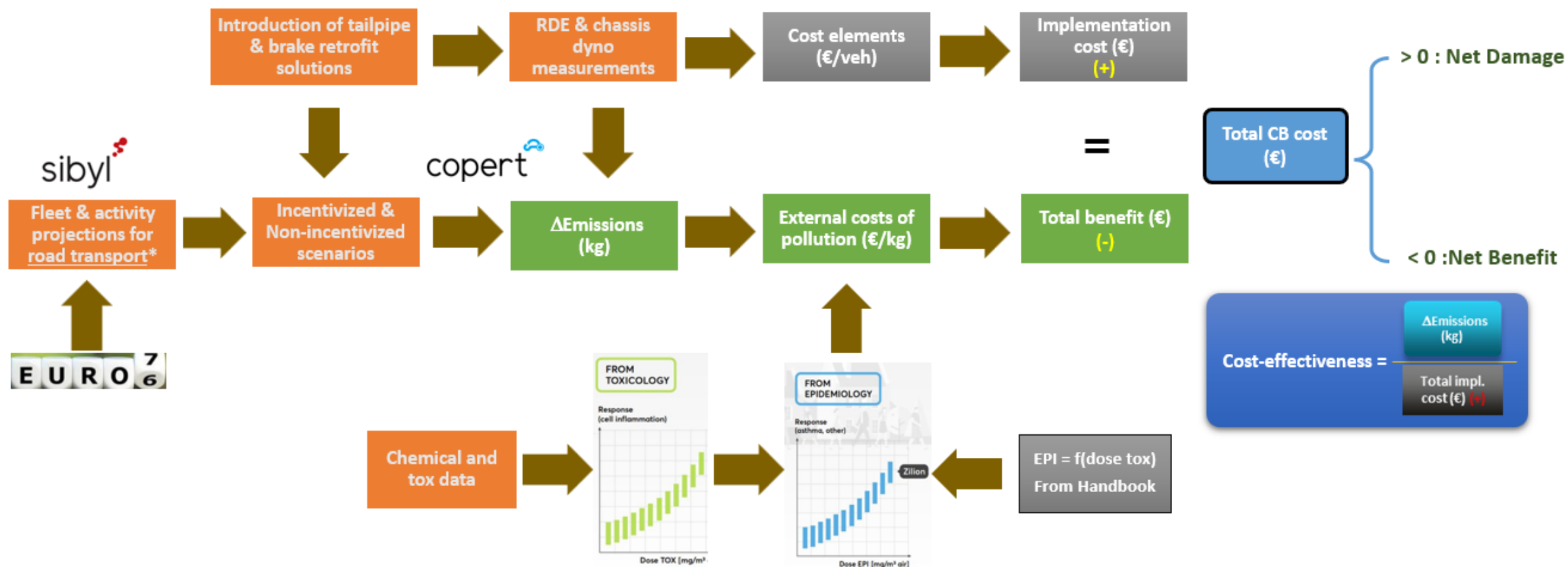


Toxicological Effects – Health Impacts

- A549 human lung epithelial cells exposed to exhaust emissions – gaseous and nanoparticles
- ALI & submerged analyses – Similar analysis for brake particles
- **Results with tailpipe retrofit system**
 - The presence of nanoparticles in the exhaust gas increases the toxic impacts
 - The original exhaust gas of CNG causes higher oxidative stress
 - The application of the VERA retrofit system reduces the toxic effects by removing nanoparticles
 - The elimination of NH_3 reduces strongly the toxicological impacts of CNG exhaust gas
- **Further evaluation is ongoing – further investigation of impacts of NH_3 and nitrates**



CBA of Retrofit Solutions



- Calculated external costs for health effects, climate change and measures to reduce air pollution
- Quantification of the benefit-over-cost ratio and net benefits per retrofit solution, scenario, MS & sensitivity analysis
- Summary of the results per retrofit explaining main costs and human and environmental impacts



Wider Outcomes and KERs

• Key Exploitable Results

• Commercial

- Coated GPFs, integrating various coatings, for light and heavy-duty vehicles
- Tailored discs and pads and brake particle filtration system for road vehicles
- Brake particle filtration system for different brake technologies of metro/rail (DBU, TBU)
- Target system cost: below 1,000 € (for the smaller application ranges)

• Scientific

- Definition and standardization of a model-assisted approach for development and optimizing tailpipe emission control systems

• Commercial advancements

- Homologation of the patented PROMETHEUS technology of MONOLITHOS, the first Cu-based TWC for Euro 6
 - Approval No: E24*103R00/04*0796*00



Patented technology by the

European Patent Office (**EP3569309**)

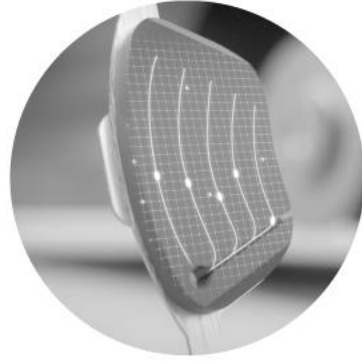
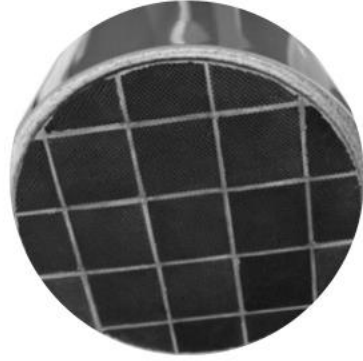


• Policy feedback

- Modern Euro 6d cars can emit high levels of NH_3 , not regulated for LDVs in the Euro 7 emissions standard
- Development of regulatory framework and incentive schemes to support retrofitting
- Inputs towards real-world testing of brake particle emissions



VEHICLE EMISSION RETROFIT ACTIVITIES



Thank you

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VERA final dissemination event at TRA 2026 Exhibition

VERA

Less particles, better air quality



This project has received funding from the European Union's Horizon Europe research and innovation programme under grant agreement No 101056893